

HSS step drill

Refs.
500B
501B
502B
503C



Features

Spiral flutes
HSS
T.I.N. coating

Benefits

Offers the ability to drill many different holes with just one drill bit. Suitable for drilling large holes in thin materials, such as non-ferrous metals, plastics, steel sheet.

Materials

Sheet steel
Tans
Zamac
Graphite
Stainless steel



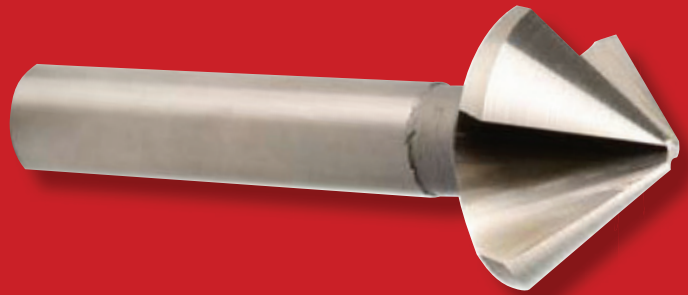
Ø	ref.	EAN	packaging*
4>12	500B	3336600144064	x1
4>20	501B	3336600144071	x1
4>30	502B	3336600144088	x1

HSS step drill box
4>12 / 4>20 / 4>30 503C 3336600144095



90° countersinks

505C
504C



Features

3 flutes perfectly balanced
HSS
DIN 335C

Benefits

To machine, chamfer and countersink. "Spoon" cut avoiding barbs and bringing an easier cutting removal.

Materials

Steel
Bronze
Zamac
Graphite
Stainless steel (ref.505C)



Ø	ref.	EAN	packaging*
Cobalt 5% countersinks box			
8.3-10.4-12.4-16.5-20.5	504C	3336600144101	x1
Cobalt 5% countersinks box			
8.3-10.4-12.4-16.5-20.5	505C	3336600144118	x1



*Packaging : TUBE or BOX (page 50)